



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2582**Job Sheet 207375****Part No:** D2582**Job Qty:** 5 pcs**Part Name:** Hi-Skid Step Leg Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/25/20**Job Tracking No:****Due Date:** 3/3/20**Created By:** Marie Lajeunesse**Type:** Stock**Description:**

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	3/3/20	3/3/20	0.00	0.78	Small Fab - 1		58 9-89 FEB 25 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	5 pcs	3/3/20	3/3/20	0.00	0.00	QC 5 - 10		DAS 40 9-89 DAS 82 FEB 26 2020-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	5 pcs	3/3/20	3/3/20	0.00	0.00	Packaging 3 - 1 - B4B		

Plex 2/25/20 11:54 AM Dart.lajeunesse.marie

					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	87
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
130 QC 21 - SA	5 pcs	3/3/20	0.00 0.00	QC 21 - SA - 21	045	FEB 26 2020
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	21	

Part Op **100** - (Small Fab) Assemble as per Dwg D2582 and
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____) LOCATION WA003
130 - (QC21- Final Inspection - Work Order Release)

014646

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278	Step Leg	10 pcs (2 ea)	100-Small Fab - 1	5256859
D2279	Step Spacer	5 pcs (1 ea)	100-Small Fab - 1	5205618
D2322	Step Spacer	5 pcs (1 ea)	100-Small Fab - 1	5202336
D3720-1	Step Spacer	5 pcs (1 ea)	100-Small Fab - 1	5242183
D3720-2	Step Spacer	5 pcs (1 ea)	100-Small Fab - 1	5229366
MS20470AD4-4	Rivet, Universal Head	110 Ea (22 ea)	100-Small Fab - 1	5142569
MS20470AD4-5	Rivet, Universal Head	20 Ea (4 ea)	100-Small Fab - 1	5134218-2
				5198109

5208903

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2278	10	10	0
	D2279	5	13	0
	D2322	5	10	0
	D3720-1	5	34	0
	D3720-2	5	17	0
	MS20470AD4-4	110	17,593	0
	MS20470AD4-5	20	2,087	0
Part Specifications				
Specifications could not be found.				

Plex 2/25/20 11:54 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QS1042)																	
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																	
Description Work Order Deviation		Disposition																					
Root Cause <table border="1"><tr><td>Operator</td><td></td></tr><tr><td>Manufacturing Process</td><td></td></tr><tr><td>Equip/Tooling</td><td></td></tr><tr><td>Handling/Presservation</td><td></td></tr><tr><td>Material</td><td></td></tr><tr><td>Product Improvement</td><td></td></tr><tr><td>Process Improvement</td><td></td></tr><tr><td>Human Factors</td><td></td></tr></table>		Operator		Manufacturing Process		Equip/Tooling		Handling/Presservation		Material		Product Improvement		Process Improvement		Human Factors		FAULT CATEGORY					
		Operator																					
Manufacturing Process																							
Equip/Tooling																							
Handling/Presservation																							
Material																							
Product Improvement																							
Process Improvement																							
Human Factors																							
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread															
		Completed By						Lead hand / Supervisor		QC / QA Coordinator													